FLUORINE-CONTAINING NITROGEN COMPOUNDS-VI

SULFUR TETRAFLUORIDE FLUORINATION OF ALIPHATIC NITRO ACIDS*

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Abstract—Sulfur tetrafluoride converts aliphatic nitro acids to the corresponding trifluoromethyl compounds. The yield is poor with primary nitro acids; but high yields of fluoronitrocarbons, otherwise difficult to obtain, are produced from certain γ -substituted butyric acids and from substituted acrylic acids. Eleven new fluoronitrocarbons are described.

OF THE wide variety of fluorinating agents used for synthesizing fluorocarbons, remarkably few have been employed successfully for preparing aliphatic fluorocarbons that contain nitro groups. Perchloryl fluoride and elemental fluorine are the only agents extensively studied.¹ Fluorination with chlorine trifluoride, antimony trifluoride, and sodium fluoride has been mentioned in the literature.¹ The discovery several years ago that sulfur tetrafluoride selectively replaces oxygenated functional groups^{2,3} provides another attractive reagent for preparing aliphatic fluoronitro-carbons. Sulfur tetrafluoride was employed recently to convert aliphatic polynitro alcohols to the corresponding polynitrofluoroalkanes,⁴ but its use in fluorinating aliphatic nitro carbonyl compounds has not been previously reported :

$$O_2 N(CH_2)_n COOH \xrightarrow{Sr_4} O_2 N(CH_2)_n CF_3$$
 (1)

In the present investigation, four classes of aliphatic nitro acids, (primary nitro acids, β -substituted butyric acids, γ -substituted butyric acids, and substituted acrylic acids) were treated with sulfur tetrafluoride. The yield of nitro trifluoromethyl product and the optimum temperature for an 8 hr fluorination are given in Table 1. Properties of the fluoronitrocarbons not previously reported are given in Table 2 and NMR data in Table 3.

Primary nitro acids fluorinated poorly. Sulfur tetrafluoride evidently attacks the enol form of the nitro group:

$$HOOCCH_2CH_2NO_2 \xrightarrow{SF_4} CF_3CH_2CF_3$$
(2)

1,1,1,3,3,3-Hexafluoropropane was isolated in about 40% yield from fluorination of 3-nitropropionic acid, and 2,2-bis(trifluoromethyl)propane was isolated in 5% yield from nitropivalic acid. Products of fluorination at the nitro site were not sought in

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other cases. The yield of fluoronitrocarbon increased slightly and the optimum reaction temperature fell as the nitro group was moved further away from the carboxyl. Substituents α to the carboxyl that produce steric hinderance made fluorination more difficult. Difluoronitroacetic acid, which cannot exist in an acinitro form, nevertheless did not fluorinate, probably due to a combination of the added electron-withdrawing effect of the fluorines on the fluorination³ and to the ease with which the acid decarboxylates.

Only one β -substituted butyric acid (2-hydroxy-3,3-dinitro) was fluorinated. No fluorination products insoluble in water were isolated. The acid may have decomposed by reversal of the Henry reaction.

 γ -Substituted butyric acids fluorinated well if at least one of the γ substituents, besides the nitro group, was electron-withdrawing. Fluorine, nitro, and trifluoromethyl were all sufficiently electron-withdrawing to stabilize the γ -nitro. In the γ -position, these substituents were far enough away from the carbonyl that they did not affect its reactivity. Where both of the other γ substituents were either H or Me, the nitro group was displaced either through reaction of the acinitro form or through formation of a carbonium ion. γ , γ -dinitrobutyric acid fluorinated only at the carboxyl. Sulfur tetrafluoride is quite different from elemental fluorine or perchloryl fluoride in this respect; either of the latter reagents would have converted the dinitromethyl group to a fluorodinitromethyl group.¹⁵

 β -nitro-acrylic acids fluorinated in reasonably good yields under mild conditions, leaving the double bond intact.

The fluorination product from 3-nitroacrylic acid was assigned the *trans* configuration (protons with respect to one another) by comparing its NMR data with those from *cis* and *trans* chloroacrylic acid derivatives.¹⁶ This assignment was supported by the presence of the *trans* CH==CH out-of-plane deformation in the IR spectrum at 10.50 μ . A similar band at 10.38 μ in the IR spectrum of the initial 3-nitroacrylic acid indicated that this too was the *trans* isomer and, therefore, that no isomerization had taken place during fluorination.

Because of the competition between fluorination of the carboxyl and destruction of the nitro, the yield of the desired fluorinitrocarbon shows a fairly strong dependence on the reaction temperature, at least for a fixed reaction time. At too low a fluorination temperature, fluorination of the carboxyl was incomplete; at high a temperature, the product was destroyed by attack on the nitro. A similar situation obtains with respect to time at a fixed temperature. Most of this study was carried out with an 8 hr reaction time, but some yield data were collected for 3-nitropropionic acid at different reaction times. At either 120° or 150° , the yield reached a maximum in about 4 hr, remaining roughly constant to about 12 hr and then gradually decreasing. The decrease past 12 hr was faster at 150° than at 120° .

EXPERIMENTAL

3-Nitromethacrylic acid. 3-Nitromethacrylic acid was prepared by modification of the method of Shechter et al.¹⁰ for 3-nitroacrylic acid. Nitryl chloride, generated from 170-5 g freshly redistilled chlorosulfonic acid, 100 g fuming HNO₃, and 123 g of 30% fuming H_2SO_4 ,¹⁰ was condensed by a dry-ice condenser onto 83-6 g (0.97 mole) of recrystallized methacrylic acid maintained at 0°. When the addition was complete, the reaction mixture was stirred under reflux at room temp for 1 hr. Excess nitryl chloride was removed

				Chromato condit	
Acid"	Fluorination product ⁶	Temp' (°C)	Yield (%)	Column ⁴	Temp (°C)
O2NCH2COOH ⁵	O ₂ NCH ₂ CF ₃ ⁶	150	18	A	50
O ₂ NCF ₂ COOH ⁷	O ₂ NCF ₂ CF ₃	120	nil	В	55
O ₂ NCH ₂ CH ₂ COOH ⁸	O ₂ NCH ₂ CH ₂ CF ₃ ⁹	120	10 °	С	100
O2NCH2CHCICOOH10	O2NCH2CHCICF31	60	15	D `	80
$O_2NCH_2C(CH_3)_2COOH^{11}$	O ₂ NCH ₂ C(CH ₃)CF ₃	100	5	D	75
O2NCH=CHCOOH10	O ₂ NCH=CHCF ₃ ⁴	80	64	D	80
O ₂ NCH=C(CH ₃)COOH	$O_2NCH=C(CH_3)CF_3$	60	37	D	60
O2NCH2CH2CH2COOH	O ₂ NCH ₂ CH ₂ CH ₂ CF ₃	120	20	С	128
CH ₃ C(NO ₂) ₂ CHOHCOOH ¹²	CH ₃ C(NO ₂) ₂ CHFCF ₃		nil	D	50
(O ₂ N) ₃ CCH ₂ CH ₂ COOH ¹³	(O ₂ N) ₃ CCH ₂ CH ₂ CF ₃	120	55	D	150
(O ₂ N) ₂ CHCH ₂ CH ₂ COOH	(O ₂ N) ₂ CHCH ₂ CH ₂ CF ₃	80	90	D	130
(O ₂ N) ₂ CFCH ₂ CH ₂ COOH ¹³	(O ₂ N) ₂ CFCH ₂ CH ₂ CF ₃	100	87	D	100
CH ₃ C(NO ₂) ₂ CH ₂ CH ₂ COOH ¹⁴	CH ₃ C(NO ₂) ₂ CH ₂ CH ₂ CF ₃	120	76	E	142
(CH ₃) ₂ C(NO ₂)CH ₂ CH ₂ COOH	(CH ₃) ₂ C(NO ₂)CH ₂ CH ₂ CF ₃	120	nil	F	80
CF ₃ CF(NO ₂)CH ₂ CH ₂ COOH	CF ₃ CF(NO ₂)CH ₂ CH ₂ CF ₃	100	73	G	amb
CH ₃ (CF ₃)C(NO ₂)CH ₂ CH ₂ COOH	CH ₃ (CF ₃)C(NO ₂)CH ₂ CH ₂ CF ₃	100	78	G	80
$(O_2N)_2C(CH_2CH_2COOH)_2$	$(O_2N)_2C(CH_2CH_2CF_3)_2$	100	62	D	125

TABLE 1. FLUORINATION OF ALIPHATIC NITRO ACIDS

^a Further data available from the lit, as indicated.

^b Referenced fluorination products were identified by comparing their physical properties, IR spectra, and NMR spectra with those reported in the lit.

- ^c Temp affording maximum yield in an 8-hr reaction period.
- ⁴ Column descriptions as follows:
 - A--0.25 in o.d. by 3 m stainless steel packed with 5/100 XE-60 on 60-80 mesh HMDS-treated Chromosorb W.
 - B = -0.13 in o.d. by 1 m stainless steel packed with 100-140 mesh silica gel.
 - C-019 in o.d. by 2 m stainless steel packed with 25/100 XE-60 on 60-70 mesh GC-22 firebrick.
 - D-- Like C, except 0-13 in o.d. and 70-80 mesh.
 - E = 0.19 in o.d. by 2 m stainless steel packed with 25/100 nonylphenoxy(polyethoxy)ethanol on -60-70 mesh GC-22 firebrick.
 - F--Like E, except Zonyl E91 substrate.
 - G--0-25 in o.d. by 6 ft aluminium packed with 25/100 XE-60 on 60-80 mesh HMDS-treated Chromosorb W.
- * 13% in 12 hr. Longer reaction periods gave lower yields.
- ^f Not isolated because of its tendency to dehydrohalogenate.
- ^e Over the temperature range 100-140°.

$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Commoniad	b.p.	ρ/temp	25		Calc. (%)			Found (%)	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$		[°C (mm)]	g/cc)/(°C)	Q	ပ	H	2	U I	Н	z
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	CF ₃ CH(NO ₂)CH ₃	100-2(753)	:	1.3424	25.19	2-82	9-79	25.33	2.75	
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	O ₂ NCH ₂ C(CH ₃) ₂ CF ₃	0(5)	ł		35-09	4-71	8.19	35-21	4-58	7-90
171-0(743) 1:325/23 1:3665 30:58 3:85 8:92 - 1:597/24 1:4062 19:44 1:63 17:01 ~ 160(742) 1:526/24 1:3982 23:87 2:50 13:92 155-5(742) 1:553/24 1:3740 21:83 1:83 12:73 167(741) 1:417/23 1:3992 27:79 3:26 12:96 105-4(744) 1:519/22 1:3178 24:68 1:66 5:76 151:9(738) 1:446/25 1:3850 28:20 2:99 5:94 - 151:9(22 1:3850 28:20 2:70 9:40	O2NCH=C(CH3)CF3	110-3(743)	1.375/24	1-3752	30-98	2.60	9.08	30-53	3.28	8-80
- 1:597/24 1:4062 19:44 1:63 17:01 ~ 160(742) 1:526/24 1:3982 23:87 2:50 13:92 155-5(742) 1:553/24 1:3740 21:83 1:83 12:73 167(741) 1:417/23 1:3992 27:79 3:26 12:96 105-4(744) 1:519/22 1:3178 24-68 1:66 5:76 151-9(738) 1:446/25 1:3440 30:57 2:99 5:94 - 151:9(21 1:3850 28:20 2:70 9:40	O ₂ NCH ₂ CH ₂ CH ₂ CF ₃	171-0(743)	1-325/23	1-3665	30·58	3.85	8.92	30-73	3.42	8-73
~ 160(742) 1.526/24 1.3982 23.87 2.50 13.92 155-5(742) 1.553/24 1.3740 21.83 1.83 12.73 167(741) 1.417/23 1.3992 27.79 3.26 12.96 105.4(744) 1.519/22 1.3178 24.68 1.66 5.76 151.9(738) 1.446/25 1.3440 30.57 2.99 5.94 - 1.538/21 1.3850 28.20 2.70 9.40	(O ₂ N) ₃ CCH ₂ CH ₂ CF ₃	I	1-597/24	1-4062	19-44	1-63	17-01	19-52	1.39	16-98
155-5(742) 1-553/24 1-3740 21.83 1-83 12.73 167(741) 1-417/23 1-3992 27.79 3-26 12.96 105-4(744) 1-519/22 1-3178 24-68 1-66 5-76 151-9(738) 1-446/25 1-3440 30-57 2-99 5-94 - 151-9(738) 1-3850 28-20 2-70 9-40	(0 ₂ N) ₂ CHCH ₂ CH ₂ CF ₃ ⁴	~ 160(742)	1.526/24	1.3982	23-87	2.50	13-92	23-64	2:48	13-89
167(741) 1-417/23 1-3992 27-79 3-26 12-96 105-4(744) 1-519/22 1-3178 24-68 1-66 5-76 151-9(738) 1-446/25 1-3440 30-57 2-99 5-94 — 1-538/21 1-3850 28-20 2-70 9-40	(O ₂ N) ₂ CFCH ₂ CH ₂ CF ₃	155-5(742)	1.553/24	1-3740	21-83	1.83	12.73	21-91	1.89	12-78
105-4(744) 1-519/22 1-3178 24-68 1-66 5-76 151-9(738) 1-446/25 1-3440 30-57 2-99 5-94 - 1-538/21 1-3850 28-20 2-70 9-40	CH ₃ C(NO ₂) ₂ CH ₂ CH ₂ CF ₃	167(741)	1-417/23	1-3992	27-79	3-26	12:96	27-75	3.15	12-97
151-9(738) 1-446/25 1-3440 30-57 2-99 5-94 1-538/21 1-3850 28-20 2-70 9-40	CF ₃ CF(NO ₂)CH ₂ CH ₂ CF ₃	105-4(744)	1-519/22	1-3178	24-68	1-66	5.76	24-71	1.65	5-80
- 1·538/21 1·3850 28·20 2·70 9·40	CH ₃ C(CF ₃)(NO ₂)CH ₂ CH ₂ CF ₃	151-9(738)	1-446/25	1-3440	30-57	2.99	5-94	30-07	2-87	5.87
	(O ₂ N) ₂ C(CH ₂ CH ₂ CF ₃) ₂	I	1-538/21	1·3850	28·20	2·70	9-40	28-03	2.72	9-29

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* Neutralization equiv: Calc., 202.1; Found, 201.3; pKa 4.2.

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TABLE 3.

	8	δ (ppm relative to TMS or CFCl ₃)	TMS or	CFCI3)		
Compound [®]	CF3	CF	CH3	CH ₂	СН	J (H2)
O,NCH,C(CH ₃),CF,	+ 78:96		0-98	4.18		CH3, CF3 077
O,NCH=C(CH,)CF,	+ 71-93		1.83		7-02	CH ₃ , CH 1-7; CH, CF ₃ 1-45
0,NCH,CH,CH,CF,	+ 67-96			(α) 2.14^{b}		CF ₃ , αCH ₂ 10-5; βCH ₂ , γCH ₂ 6·3
				(β)) (γ) 4·35		
(0 ₂ N) ₃ CCH ₂ CH ₂ CF ₃	+ 69-1			(α) 2·51 ^b		CF ₃ , αCH ₂ 9.4
	L'77 1			(b) 2:98 92:0	96.3	
(01N)2CACA2CA2CF3 (0.N)_CFCH_CH_CF_	+ 60.7	+ 105-32		(m) 2.45	07.0	CF. aCH. 9.5; CF. CF 1.9
		-		(B) 3.05		
CH ₃ CM ₀),CH ₂ CH ₂ CF ₃	+ 68·2		2-07	(a) 2·25		CF ₃ , αCH ₂ 9-9
CF3CF(NO2)CH2CH2CF3	(y) $+ 67.87^{\circ}$	+ 104·27		(p) 2.38 ^b		CF ₃ (y), CH ₂ 8.8; CF ₃ (z), CF 4.2
CH3C(CF3)(NO2)CH2CH2CF3	(z) $+ 7.500$ (y) $+ 68.12^{\circ}$ (z) $+ 76.77$		1.80	2.37°		CF ₃ (y), CH ₂ 9-5
(0 ₂ N) ₂ C(CH ₂ CH ₂ CF ₃) ₂	+67.0			(a) 2·72 (b) 2·30		CF ₃ , αCH ₂ 9.4
CF ₃ CH(NO ₂)CH ₃	+ 76.62		1-45	27 - (d)	4-81	CH ₃ , CH 7-0; CF ₃ , CH 6-2; CF ₃ , CH ₃ 0-6
CF ₃ C(NO ₂) ₂ CH ₃	+ 75.4		2-00			CF ₃ , CH ₃ 1·2
• First CU adjorant to CE is a second is 8 third is 2	ie R third is v					

First CH₂ adjacent to CF₃ is α, second is β, third is γ.
^b Complex multiplet.
^c (y) refers to CF₃ adjacent to CH₂; (z) refers to CF₃ adjacent to C(NO₂).

with a water aspirator, leaving 160.5 g (99%) of blue-to-green, crude, 2-chloro-2-methyl-3-nitroporpionic acid, which then was purified by silica gel chromatography and recrystallization from benzene, m.p. $84.5-85.6^{\circ}$. (Found: C, 28.67; H, 3.74; N, 8.42. Calc. for C₄H₆ClNO₄: C, 28.67; H, 3.61; N, 8.36%).

The crude propionic acid was dehydrochlorinated by distillation in a short path still at 140° and about 20 mm. The crude distillate was chromatographed on silica gel and then redistilled to yield 27% of 3-nitromethacrylic acid, m.p. 48–50°. (Found : C, 36·19; H, 3·95; N, 10·51. Calc. for C₄H₅NO₄: C, 36·65; H, 3·84; N, 10·69%).

4-Nitrobutyric acid. A mixture of nitromethane (216 ml; 4 mole) methyl acrylate, (90 ml; 1 mole) and anhyd KF (29.05 g; 0.5 mole) was stirred at room temp for 11 days. The mixture was washed with four 100-ml portions water and dried over MgSO₄. Distillation yielded 144.9 g forecut boiling at 80–101°, and 22.3 g (15%) methyl 4-nitrobutyrate boiling at 84–89° (1 mm) [lit.¹⁷ b.p. 92° (3 mm)]. The ester was hydrolyzed by refluxing for 3 hr with 10 times its weight of 10% NaOH aq, yield 56%. Neutralization equiv: Calc: 133; Found: 131. The IR spectrum showed the expected carbonyl and nitro bands.

4,4-Dinitrobutyric acid. Trinitrobutyric acid¹³ was reduced with alkaline hydroperoxide according to the procedure of Glover.¹⁸ The average yield on eight runs was 72%. Neutralization equiv: Calc: 891; Found: 91.4. The IR spectrum showed the expected carbonyl and nitro bands.

4-Methyl-4-nitropentanoic acid. Methyl 4-methyl-4-nitropentanoate¹⁹ was hydrolyzed by refluxing for 3 hr with 10 times its weight of 10% NaOHaq, yield 71%, m.p. 42.6-44.8° (lit²⁰ 47.5-48.5°).

Methyl 4-nitro-4,5,5,5-tetrafluoropentanoate. t-BuOK (15 g; 0·13 mole) was added in small amounts over 30-60 min to a stirred soln of 1-nitro-1,2,2,2-tetrafluoroethane²¹ (31·2 g; 0·21 mole) in methyl acrylate (34·5 g; 0·40 mole) maintained at 0°. When the addition was complete, the mixture was stored at room temp for 12 days, then washed with 50 ml water, 20 ml 1N H₂SO₄, and twice with 20 ml portions water. Drying over MgSO₄ and distillation yielded 9·88 g (20%) methyl 4-nitro-4,5,5,5-tetrafluoropentanoate, b.p. 78° (13 mm). The analytical sample was purified by gas chromatography on a 5 ft 20% XE-60 on 50-60 mesh GC-22 firebrick column at 130°; b.p. 179·9° (739 mm); n_D^{25} , 1·3692. (Found : C, 30·87; H, 2·88; N, 6·26. Calc. for C₆H₇F₄NO₄: C, 30·91; H, 3·03; N, 6·01%). The IR spectrum showed the expected carbonyl, nitro, and CF bands. The proton NMR spectrum showed a singlet at $-3\cdot68$ of relative area 3·0 (CH₃) and a complex multiplet at $+140\cdot6$ (CF); J_{CF,CF}, 4·4 Hz.

Either increasing or decreasing the ratio of butoxide to nitroethane decreased the yield of ester. The use of dry DMSO with either normal or reverse addition of the reactants also resulted in lower yields.

4-Nitro-4,5,5,5-tetrafluoropentanoic acid. The methyl ester (20-0 g, 0-086 mole) was refluxed for 15 hr with 90 ml conc HCl and 80 ml water. The cooled mixture was separated, and the aqueous phase was extracted with three 50 ml portions ether. Drying over MgSO₄ and removal of the ether left 17.6 g (93%) free acid. The analytical sample was distilled in a short-path still at 100-105° (2 mm); ρ_{22} , 1.555 g/cc; n_{25}^{D5} , 1.3825. (Found: C, 27.27; H, 2.22; N, 6.15; neutralization equiv, 217; pKa 4.3. Calc. for C₃H₃F₄NO₄: C, 27.41; H, 2.30; N, 6.39%; neutralization equiv, 219).

2-Nitro-1,1,1-trifluoropropane

1,1,1-Trifluoroacetone oxime²² (25.4 g, 0.20 mole) was added over 30 min at $+10^{\circ}$ to a stirred mixture of 100% HNO₃ (30.2 g; 0.40 mole) and NH₄NO₃ (16.0 g; 0.20 mole). The mixture was stirred at $+10^{\circ}$ for 2 hr. H₂O₂ (20 ml of 30% aqueous) was added over 15 min and the mixture was stirred at $+10^{\circ}$ for 30 min, then at room temp for 2.5 hr. The mixture was poured into 100 g crushed ice and water. The organic layer was removed, and the aqueous layer was extracted with four 20-ml portions CH₂Cl₂. Drying over MgSO₄ and removing the CH₂Cl₂ left 13.95 g nitration products, which consisted chiefly of 2-nitro-1,1,1-trifluoropropane in roughly a 2:1 ratio.

Methyl 4-nitro-4-trifluoromethylpentanoate

A mixture of crude oxime nitration products containing about 28 g (0·2 mole) 1,1,1-trifluoro-2-nitropropane, 17·2 g (0·20 mole) methyl acrylate and 5·75 g anhyd KF was shaken at room temp for 7 days. The reaction mixture was washed with four 15-ml portions water, dried over MgSO₄ and distilled to yield 15·1 g (33%) of the desired methyl ester, b.p. 85–88° (15 mm). The analytical sample was purified by gas chromatography on a 10-ft 20% XE-60 on 50–60 mesh GC-22 firebrick column at 155°; b.p. 207·9° (743 mm); ρ_{23} , 1·356; n_D^{25} , 1·3995. (Found : C, 36·56; H, 4·36; N, 6·07. Calc. for C₇H₁₀F₃NO₄ : C, 36·70; H, 4·40; N, 6·11%). The IR spectrum showed the expected CO, NO₂ and CF bands. The proton NMR spectrum showed a singlet at $-3\cdot70$ of area 3·0 (ester CH₃), a complex multiplet of area 4·0 at $-2\cdot45$ (CH₂CH₂), and a multiplet of area 3.0 at -1.78. The F¹⁹ spectrum showed a multiplet of area 2.9 at +75.76; J_{CH₃, CF₃, 1.1 Hz; J_{CF₃}, CH₃, about 0.5 Hz.}

4 Nitro-4-trifluoromethylpentanoic acid. The methyl ester (2.0 g, 0-0087 mole) was refluxed for 15 hr with 9 ml of conc HCl and 8 ml water. The free acid crystallized out on cooling to 0° overnight; yield 1.08 g (58%); m.p. 72.2°. One recrystallization from water raised the m.p. to 73.6°. (Found : C, 33.40; H, 3.38; N, 6.54. Calc. for $C_6H_8F_3NO_4$: C, 33.50; H, 3.75; N, 6.51%).

Fluorination

A 25-ml stainless steel pressure vessel with a soft copper gasket was charged with 0-03 mole of the acid being fluorinated, 0-09 mole SF₄, and 0-009 mole BF₃. SF₄ and BF₃ were measured and transferred in a stainless steel vacuum line and condensed into the reactor with liquid N₂. The loaded pressure vessel was transferred directly from the nitrogen bath to a rocking heater initially at room temp. Power was supplied to the rocker and heater immediately, and operating temp was reached in 15–30 min. The reaction was carried out behind a barricade and in a well ventilated area. We would not recommend such rapid heating with larger pressure vessels. Caution should be exercised in running these reactions on a larger scale. At the end of the heating period the rocker was turned off, and the reactor was allowed to cool to room temp in the rocker before excess gaseous reactants and byproducts were bled off in a well ventilated hood. Water (1 to 2 ml) was cautiously added to the open vessel (exothermic reaction). The organic phase was removed, washed with four 1-ml portions of 10% Na₂CO₃ aq (omitted for products containing a nitro capable of existing in an aci form), washed with two 1-ml portions water, and dried over MgSO₄. The crude reaction mixtures were analyzed, and analytical samples were obtained by gas chromatography.

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